

PLANTS FOR TECHNICAL GASES MADE IN GERMANY

Made-to-measure plant construction. That's CRYOTEC.

Industrial plants have been built in Wurzen since 1880. From this time onwards, this small Saxony town near Leipzig gained a worldwide reputation. CRYOTEC Anlagenbau GmbH is proud to be a part of this long history and also to continue our strong reputation as the worldwide-leading manufacturer of cryogenic plants and a reliable engineering partner.

Our company merges tradition with the modern world. We place great value on the feasibility and environmental friendliness of our projects - which is ensured by the high standard of engineering. Satisfied clients are our highest priority. Our team will work closely together with you to develop new ideas and set trends for the future.

Our employees have vast experience and understands exactly the wishes and reguirements of our clients. They will guide you competently from day one of our cooperation starting from the engineering, through manufacturing and assembly until the start-up of the plant. And definitely we will not forget about After-Sales-Service! As a member of the worldwide active EPC Group, we are able to offer large turnkey projects. Our modular design offers you flexibility of handling and installation of the plant. At the same time, the plant fulfills the highest safety and quality standards all within a small space.

For further information about our products and services, you are most welcome to contact us.

Kind regards,



Headquarter of CRYOTEC Anlagenbau GmbH with manufacturing and storage hall in Wurzen, Saxony.





CRYOTEC is part of a strong, worldwide engineering company – the EPC Group

since its founding in 1994. Starting with an idea all the way to plant handover, the best ideas in order to solve even the most complex technical challenges. EPC will plan and deliver the most advance and resource-efficient plant to you Made in Germany.

For generations, industrial plant construction and engineering have been at the In 2009 CRYOTEC Anlagenbau GmbH joined the internationally active EPC center of the Henkel Family, the founders of the EPC Group. The passion for Group. This further expanded the possibilities for the Wurzen-based company to intelligent engineering is still alive and well after more than 140 years. With vast fulfill the individual needs of their clients with an even wider range of services. experience and huge enthusiasm for engineering challenges, the EPC Group Since then, engineers from diverse fields and specializations work together has successfully completed more than 1,000 projects in over 40 countries, hand-in-hand, sharing a vast pool of knowledge. This allows them to always have



- Polymers & Fibers
- Chemicals
- Pharmaceuticals
- & Fine Chemicals
- Biotechnologies
- Renewable Energies
- Engineering Services & Infrastructure

CRYOTEC Anlagenbau GmbH	

GROUP

- Cryogenic Systems
- Systems for Compression & Liquefaction of Gases
- Small Scale LNG Systems
- Air Separation Systems
- CO₂ Technologies
- Special Applications for Technical Gases

Construction Engineering

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- Infrastructure
- Building & Civil Engineering
- Project Management
- Technical Building Equipment

About us



- Commercial Concepts
- Feasibility Studies
- Risk Analyses
- Financing Concepts

- Technology
- (Pre-) Basic / Detail Engineering
- Authorities Engineering / Approval Planning
- Technical Purchasing
- Commissioning & Trial Operation
- Documentation

- Skid Mounted /
- Containerized Plants
- Tubing Technology and E/I&C
- Construction /
- Steel Construction
- Quality Assurance
- Project Management

- Construction and
- Assembly Supervision
- Pre-Commissioning
- Commissioning
- Start-Up

- Servicing
- Wear and Spare Parts
- Modernization
- Relocation of Plants
- Trainings & Certifications

Our Services

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OVERVIEW OF OUR CERTIFICATES

SERVICES



- Conformity of factory production control according to DIN EN 1090-1 (steel structures up to EXC2 according to EN 1090-2)
- Welding certificate according to DIN EN 1090 for processes 111, 135, 138 and 141
- DIN EN ISO 9606-1 Welder tests and EN 287-1
- DIN EN ISO 9001:2015 Quality management system
- AD2000 HP0 Manufacturer approval according to Pressure Equipment Directive 2014/68/EU
- Module A2 according to Annex III 2014/68/EU Pressure Equipment Directive
- AD2000 HP0 Proof of proper re-stamping of materials
- DIN EN ISO 3834-2 Quality requirements for fusion welding of metallic materials (Comprehensive quality requirements)
- DIN EN ISO 15614-1 / AD2000 HP2/1 Procedural tests and inspections



We offer you comprehensive services from maintenance and servicing of plants, the sale of wear and spare parts, extensive remote maintenance work, right up to the modernization of existing plants and the relocation (dismantling) of plants as well as on-site training courses at the customer's site after commissioning.

Our expertise is based on decades of experience in the following areas:

- "Plug & Play" principle for production, assembly and commissioning of plants
- Spare parts management
- Optimum plant configuration and process design
- Reliable After-Sales-Service
- In-depth training in regard to the operating and functioning of the plant

TECHNOLOGIES MADE IN GERMANY

 CO_2

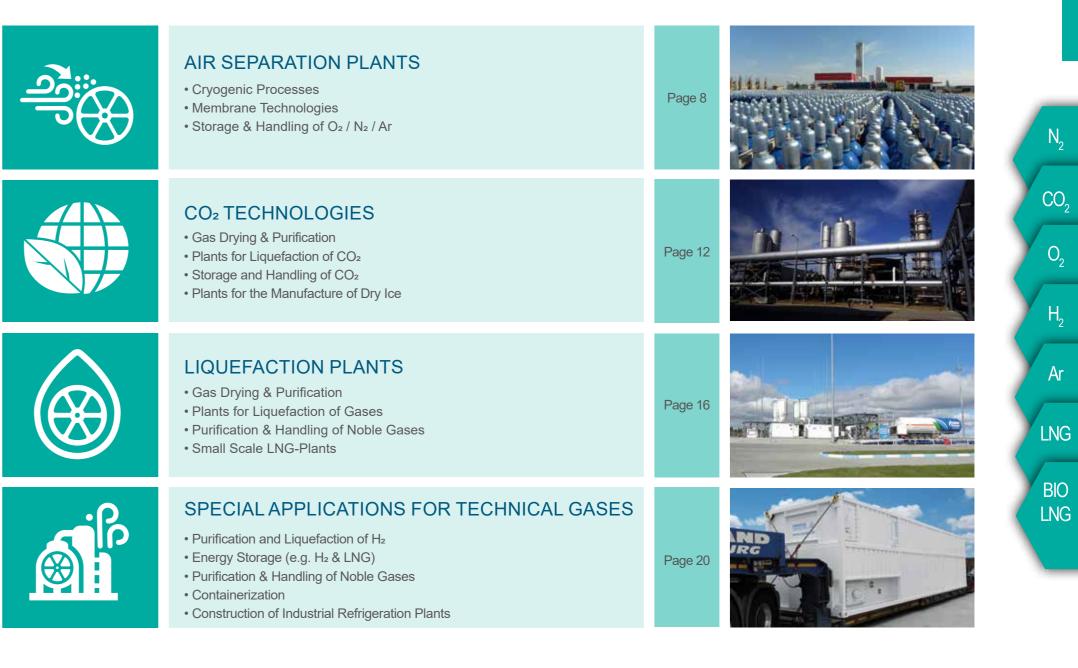
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Ar

LNG

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CRYOGENIC AIR SEPARATION

The production of the technical gases oxygen and nitrogen can be realized in different ways. The choice of the right process depends on the required purity of the end products. A further criterion is the requirement for storage in liquid form.

Cryogenic air separation plants are particularly suitable for the production of liquid and/or gaseous oxygen (O₂), nitrogen (N₂) and argon (Ar). Air separation is based on the cryogenic rectification process, in which the air is cooled down to -195°C and partially liquefied. During rectification, the individual air components are separated due to their different boiling points. The end products are gases / liquids in the highest purity and can be used for numerous applications, e.g. industrial and medical.

sufficient.

Air Separation Plants

Alternatively, we also offer Membrane plants for the production of gaseous nitrogen at a lower purity level, for applications where this is

Composition of ambient air







CO

H₂

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MEMBRANE TECHNOLOGIES



BENEFITS & CHARACTERISTICS

- Low investment and operating costs through optimized processes and highest technical reliability
- Prefabricated plants or plant sections for short commissioning times
- Selection of suppliers with good reputation and state-of-the-art technologies
- In-depth training for operating personnel
- High quality manufacturing in our own workshop
- Certified production to international standards (API, GOST, ASME, DIN)

We offer optimal solutions tailored to the needs of customers. For the manufacture of oxygen, nitrogen and argon, we design, build and supply worldwide:

- ✓ Prefabricated **skid-mounted plants** (modular design) have many avantages, e.g. simple maintenance and service
- ✓ **Containerized** plants can be used in any climate zone. They are transportable, i.e. via air transport, and can be used in a mobile manner due to their closed construction and short dismounting time.
- **Custom-made products**, e.g. stationary plants, which we construct and bring into operation directly on the construction site.

References

OANL 500



Production of liquid oxygen (O₂) nitrogen (N₂) and argon (Ar)

Location: Azerbaijan

Services:

- General Engineering
- Plant Delivery
- Manufacturing
- Supervision of Assembly
- Commissioning
- After-Sales / Services / Delivery of Wear & Spare Parts

NG 7,000T



Production of gaseous and liquid nitrogen (N₂) with a capacity of 7,000 Nm³/h

Location: Middle East

Services:

- Consulting
- Basic & Detail Engineering
- Equipment Delivery
- Commissioning / Start-Up / Training

NG 600



Production of ultrapure, gaseous & liquid nitrogen N₂ with a capacity of 600 Nm³/h GN, 60 Nm³/h LIN

Location: Middle East

Services:

- Consulting
- General Engineering
- Equipment Delivery
- · Supervision at the Construction Site
- After Sales, Commissioning and Training on Site





CO₂ Technologies

Carbon dioxide (CO₂) is a greenhouse gas, yet it is also an important raw material in many industrial sectors. We offer intelligent technologies to reduce carbon dioxide emissions, benefiting both the environment and plant operators. Our CO₂ recovery plants offer the most efficient way to produce high purity CO₂, e.g. from flue gas. This can be used, in breweries, chemical plants or in the production of dry ice, etc.

At the beginning of the CO₂ recovery process, the raw gas is pretreated according to pressure, temperature and composition. The pretreatment includes cooling the raw gas and removing solids as well as odorant and flavor substances. The CO₂ is then compressed, dried and further purification steps are carried out depending on the impurities in the raw gas. Finally, the CO₂ is liquefied and possibly further purified to remove traces of non-condensable gases. These process steps produce a high-purity liquid carbon dioxide that meets the requirements of the food industry. The liquid CO₂ is then temporarily stored in storage tanks.

Our CO₂ liquefaction plants are highly automated, to ensure continuous production of high-quality CO₂.

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PROCESS DESCRIPTION

SOURCES OF RAW CO₂ GAS

- Separation from industrial / fuel gases
- Separation from combustion gases of power plants, hydrogen production, synthesis gas production
- Incinerators for associated gas from "Enhanced Oil Recovery" applications in oil and gas exploration
- From natural sources
- From dry ice production
- From fermentation process in breweries / distilleries
- From biomethane production (CO₂ removal)
- From methanation process of synthetic natural gas production (SNG)

TECHNICAL DATA

N₂

 CO_{2}

0

 H_2

Ar

LNG

BIO

LNG

	CO ₂
CAPACITY	150 - 15,000 kg/h (further capacities on request)
PURITY	99.5 - 99.999 Vol.%
PRESSURE	≥ 15 bar g





BENEFITS & CHARACTERISTICS

In-house engineering & manfucaturing

Our CO₂ plants are designed, engineered and manufactured at our site in Wurzen. They are also subjected to the highest quality and functional tests in our production facility ..

Optimal solutions & design

We supply all services from a single source. All components are optimally matching and work to the highest efficiency.

Pre-Assembly

The CO₂ plants can be erected pre-assembled on base frames or in containers and are suitable for indoor and outdoor installation. The prefabricated units enable a shortened assembly / commissioning time on site.

High Automation

Our carbon dioxide plants are fully automated. Even after commissioning and staff training, our engineers are at your side, for example by remote access.

With our competitive plant solutions, we guarantee efficient plant operation and high product purity.

References

CCK 15,000



CO₂ purification plant with a capacity of approx. 15,000 kg/h high quality CO₂

Location: Baku, Azerbaijan

Services:

- Basic & Detail Engineerig
- Equipment Delivery
- Supervision of Construction
- Commissioning/ Start-Up
- Training

CTK 350



CO₂-Liquefaction plant for the production of 350 kg/h LCO₂

Location: Germany

Services:

- Consulting
- General Engineering
- Equipment Delivery
- Project Management
- Commissioning / Start-Up
- After Sales / Service

CBK 800



Recovery Plant for purification and liquefaction of CO₂ exhaust gas from **BIOGAS Upgrading plants with a** capacity of 850 kg/h

Location: Italy

Services:

- Consulting
- Pre-Engineering
- Basic / Detail Engineering
- Plant Delivery
- Project Management
- Operation Start-Up
- After Sales Services



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With our vast experience & know-how with cryotechnology we offer liquefaction plants for various gases, e.g. natural gas, carbon dioxide, organic methane, boil-off gas. The basic steps are generally cleaning, drying and liquefying.

Our liquefaction plants are designed, engineered and manufactured in-house as containerized or modular solutions - MADE IN GERMANY. We offer all services from a single source, this includes peripheral systems such as electricity and cooling water supply. We also offer filling station solutions and storage systems (bunkering) for LNG-powered trucks, buses, cars or ships.



LNG is the sustainable and economically feasible alternative to diesel fuel and has a very high energy density. In the field of LNG, we offer a full range of services - including liquefaction plants, filling stations or re-gasification plants.

Natural gas (NG) is transported from a pipeline to an LNG liquefaction plant, where the gas is firstly dried and purified. After liquefaction the gas can be stored. Semitrailers and / or ISO containers are used to deliver the stored LNG to decentralized locations. Through re-gasification of LNG (satellite stations) into NG, the gas can be fed into the local grid for power generation or gas supply. In this way, even the most remote regions can be efficiently supplied with cheap natural gas.

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Liquefaction Plants

LNG LIQUEFACTION AS AN EXAMPLE

TECHNICAL DATA

• Our typical plant sizes for natural gas (LNG) liquefaction plants are between 1,000 and 10,000 kg/h. • The drying and cleaning stages are designed individually. If you have any questions, please send us your gas analysis.

OUR SOLUTION ALSO APPLIES TO BIO-LNG!

Bio-LNG can be produced, e.g. from organic methane at organic gas plants.

ADDITIONAL SERVICES



- Desulphurization
- Drying / CO₂ separation
- Compression
- Separation of propane / butane (LPG)
- Storage and filling

N₂

BENEFITS & CHARACTERISTICS

Made in Germany

We plan and produce our liquefaction plants directly at our site in Wurzen. We also carry out the necessary functional and quality tests based on the applicable standards and guidelines. All our services come from one source, MADE IN GERMANY. In this way, we ensure that all components mesh optimally and work with great efficiency.

Pre-Assembly

CO,

 O_{2}

 H_2

Ar

LNG

BIO

LNG

The liquefaction plants can be pre-assembled on base frames or erected in containers. They are suitable for indoor and outdoor installation. The prefabricated units ensure shorter assembly and commissioning times on site.

High Automation

Our plants are fully automated. Using a gas turbine / CHP unit these can be operated also self-sufficiently. In addition to cooling with water, the plant can also be cooled with air.

After-Sales-Service

Furthermore, we offer a large portfolio of services, even after commissioning and staff training. For example, our engineers can continue to support remote access.

With our competitive plant solutions, we guarantee a highly efficient plant operation.







References

LNG 1,500



Production plant for liquid gas with a capacity of 1,500 kg/h

Location: Chabarovsk, Russian Federation

Services:

- Basic & Detail Engineerig
- Manufacturing
- Equipment Delivery
- Supervision of Assembly
- Commissioning
- Training

LNG 1,500



Plant for the production of Liquid Natural Gas (LNG)

Location: Perm, Russian Federation

Services:

- Basic & Detail Engineering
- Manufacturing of Equipment
- Supervision of Assembly
- Commissioning / Start-Up
- After-Sales-Services

SATELLITE STATION



LNG-Satellite stations for the regasification of LNG with a max. capacity of 60 Nm³/h

Location: Germany

Services:

- Consulting
- General Engineering
- Equipment Delivery
- Start-Up



Our experience with cryogenic plant construction are implemented successfully outside the world of air separation.

Resource scarcity increases demands for environmental protection and energy optimization. To achieve this, the purification of special gases and energy storage in the form of gases play an increasingly important role. We are not only your partner for standard gases but also for special gases. We deliver tailor-made plants which suit all of your requirements.

One example is our solution for energy storage. Natural gas and hydrogen are two important gases that are used for energy storage due to their high energy density. Liquefied air and CO₂ can also store energy. We offer solutions based on our years of experience & know how at cryogenic technologies.

Hydrogen Handling Hydrogen is produced by electrolysis. The hydrogen produced is dried, cleaned and compressed. The gas, now in liquid form, is an ideal energy store. Hydrogen can be used as a fuel.

Special Applications for Technical Gases

ENERGY STORAGE & HANDLING

Liquid Air Energy Storage (LAES)

Depending on local conditions, liquid air storage can be used as an energy storage option. In a subsequent re-gasification step, the liquid air can be used to cover required energy peaks.





HANDLING OF SPECIAL GASES

For many industry branches the use of special gases with high requirements on purity and plant safety is necessary. We develop suitable cost-effective solutions for our customers. In some cases, completely new engineering and manufacturing are required for such special applications. Thanks to our experienced employees and cooperation with universities and research institutes, we are the ideal partner for challenging applications.

Tanks, filling and distribution plants for special gases such as monosilane are a specialty of CRYOTEC Anlagenbau GmbH. We are the leading supplier of such plants in the semiconductor industry.



SPECIAL PLANTS FOR TECHNICAL GASES & NOBLE GASES (E.G. FOR HELIUM GAS)





Helium Purification Plants

Gaseous helium will be purified and reused in a process through various process steps, such as freezing.

Helium Liquefaction Plants

The industrial demand for helium is increasing. One possibility to extract this valuable noble gas is from boil-off gases (BOG), which is produced in LNG liquefaction plants and storage systems.

With our helium liquefaction plants, pure helium (99.999 %) can be obtained from this BOG.

References

MOBILE LOX PLANT



Mobile LOX Plant in two containers incl. cold box with a capacity of 15 Nm³/h

Location: Mobile (climatic conditions -20°C to 50°C)

Services:

- Turn Key Realization:
 - ✓ General Engineering
 - ✓ Plant Delivery
 - ✓ Manufacturing
 - ✓ Commissioning
 - ✓ Training
 - ✓ Regular Maintenance



Cooling unit for hexane liquefaction plant for a cooling capacity of 1,120 kW

Location: Middle East

Services:

- Consulting
- General Engineering
- In House Manufacturing
- Equipment Delivery

HEXANE LIQUEFACTION HELIUM PURIFICATION



Helium purification plant for religuefaction

Location: Germany

Services:

- Engineering
- Design and Process Design
- Equipment Delivery



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BIO LNG

LNG

 CO_2

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APPLICATIONS IN COUNTLESS BUSINESS FIELDS V60.26

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Chemical / Petrochemical

In the chemical and petrochemical industry, oxygen (O2) is used for a variety of oxidation processes. Nitrogen (N2) is mainly used for inerting processes. As an inert gas (N₂) it is used for the safe storage of flammable liquids, as a protective gas during the annealing of metals and as a refrigerant in the cryogenic liquefied state (in industrial production).

COMBUSTION PROCESS

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Many industrial processes, such as combustion or other chemical processes produce large amounts of carbon dioxide. The resulting CO2 can be used for other industry branches.

METHANE SUPPLY



In the chemical industry, methane is an important raw material for the production of basic chemicals such as methanol or for the manufacture of synthetic materials. We offer satellite stations for the chemical industry for methane supply. Oxygen (O₂) is used for a variety of oxidation processes. Nitrogen is mainly used for inerting processes.

- Installation and commissioning Component production, skid construction Prefabrication of connecting pipelines and
- pipelines in transportable sections Manufacturing in our own workshop facilities
- · Renovation, maintenance, repair and spare parts
- service



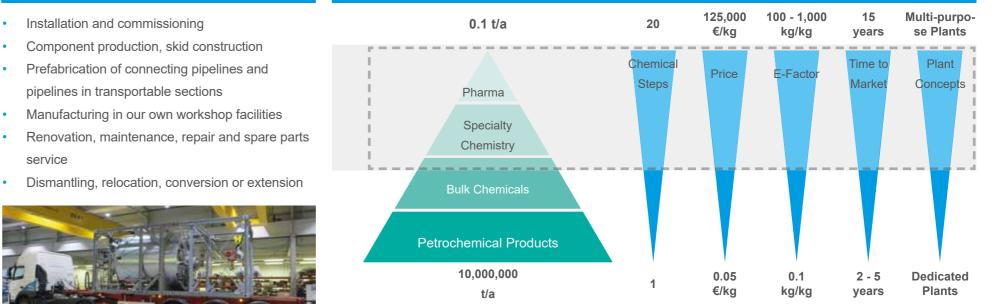
One of our Specialties: Modularization and Standardization for Flexible Production in the Chemical Sector

In our modern world, speed is key. This also applies to the plant construction sector with its various parameters. Time to market and short product life cycles are the key driver for a modern plant. Modularized and standardized plants allow an optimized production process with increased flexibility.

Within the EPC Group two exceptional expert companies have joined forces to plan and construct modular plants in the chemical industry providing well thought-out process and construction know-how in an innovative area. CRYOTEC Anlagenbau is not only a specialist for technical gases, but it is also well-experienced in the planning and construction of tailor-made modular plants, looking back on well over 10 years of experience. EPC Engineering & Technologies GmbH brings in great experience and expertise in the fields of chemistry, fine chemistry and pharmaceuticals.

OUR SERVICES INCLUDE

APPLICABILTY OF A MODULAR PLANT



ource: Schmalz D.; Dtenger F.; Brodhagen A.; Schweiger A.; Bieringer T.; Dreiser C.; Towards modularization and standardization of chemical production units: eeds and current activities. Dechema Praxisforum Future Production Concepts in Chemical Industry. April 27-28th 2016. Frankfurt

CO₂

LNG

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LNG

Medicine and Pharmaceuticals

Special quality requirements apply to the use of oxygen (O₂) and nitrogen (N₂) in clinical applications and in the pharmaceutical industry.

PATIENT CARE

CO,

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LNG

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LNG



themedical treatment. Medical oxvaen refore has to be continuously available in other hand nitrogen is hospitals. On the required for cryosurgery.

For these applications, CRYOTEC supplies plants for the production of medical oxygen and nitrogen to the highest standards for patient care.

REFRIGERATION AND FREEZING



Oxygen is often used for patient care during Liquid nitrogen is used for the cryogenic conservation of blood cells, egg and sperm cells and other biological materials.

> Organs and blood reserves are kept cool in special containers during transport. An end-to-end cold chain shall be maintained for cooling these organic materials. This can be done with dry ice.



Industrial

AVIATION

nitrogen is used for inflating tires and filling shock and explosions.

CRYOTEC designs and supplies oxygen and nitrogen plants for these purposes and other applications. Producing the gases on-site ensures a constant security of supply, that is independent from external gas suppliers.

FIRE PROTECTION

other gases used in modern fire extinguishing sys- is environmentally friendly as no hazardous or toxic tems. The benefits of using these gases is that water chemicals are used. CO2 pellets are becoming increaingress during extinguishing is avoided. Equipment singly important as a residue-free abrasive for a wide and functionality are not damaged. Nitrogen also range of industrial cleaning processes. serves as an inert gas to prevent fires and explosions. Carbon dioxide is an important component of modern extinguishing systems and fire extinguishers. In particular, carbon dioxide has gained acceptance in fire fighting of electrical control rooms.

DRY ICE BLASTING



Oxygen is used in civil and military aviation. Pure Nitrogen (N₂) serves as an inert gas to prevent fires CO₂ dry ice is an excellent abrasive for industrial blasting. This enables sensitive surfaces, for example, to absorbers to enhance safety during take off and Carbon dioxide, argon, and nitrogen are among be gently cleaned. This minimal abrasive process

Metal Processing / Metallurgy

Transportation

CO₂ H_2 Ar LNG BIO LNG

METALWORKING / METALLURGY





Oxygen (O₂), nitrogen (N₂) and argon (Ar) are of great importance in the metalworking industry. Oxygen is mainly used for oxyacetylene welding, flame cutting and laser cutting as well as for melting processes. Nitrogen is used in bright annealing processes and in liquid form in shrinking technologies. Argon is mainly used as an inert gas during welding, but also in metal melting processes.

The construction of plants for generating oxygen, nitrogen and argon is a core competence of CRYOTEC. Decades of experience and engineering at the highest level guarantee technically reliable solutions.

The installation of an on-site air separation plant enables the required technical gases (O₂, N₂, Ar) to be produced without independent of external suppliers.

WELDING / SHIELDING GAS



The use of carbon dioxide in welding technology is widespread. Mixed gases containing CO₂ are also becoming increasingly important here. In addition to carbon dioxide cleaning and liquefaction plants, the scope of supply also includes gas mixing plants and filling plants.



LNG is the fuel of the future for heavy-duty and longhaul traffic. It has a high energy density, it is a clean fuel (low emissions of sulfur, soot particles, nitrogen oxides, carcinogens) and improves air quality. In ad- as an alternative propulsion fuel. dition, LNG contributes to the reduction of greenhouse gas emissions and fulfills the requirements of Euro- We develop and construct LNG tank farms and filling stanorm VI. LNG-powered vehicles can reduce noise tions for the maritime sector. emissions as compared to diesel vehicles. This makes LNG especially useful in the city center. A combination of LNG / L-CNG filling stations is an efficient option to serve a wider range of vehicles.

LNG FILLING STATIONS

SHIPPING INDUSTRY

dustry, liquefied natural gas is therefore manifesting itself plants hydrogen can be moved around safely.

ALTERNATIVE FUEL

Many ports nowadays have emission limits in place to im- Energy from hydrogen: In transportation, hydrogen is prove air quality in neighboring cities. In the shipping in- an environmentally friendly and valuable fuel. With our

Energy Supply

BIO

LNG

SATELLITE STATIONS



Diesel-powered back-up generator systems can be buses and trucks. Long-distance buses, trucks and pubreplaced with LNG satellite stations. Switching to LNG lic transport all benefit from clean combustion and lower is derived from LNG. energy supply enables energy to be generated with costs. LNG is also an interesting way of significantly redulow-emissions. CHP plants as well as power plants burn cing costs in the municipal sector, for example for waste natural gas with very low residues. LNG eliminates the disposal and delivery traffic. Noise and emissions can be supply bottlenecks during peak load periods (winter, need to connect to a pipeline as the satellite station is re-reduced at the same time. LNG is increasingly being used filled by a tanker. Alternatively, a LNG infrastructure can as a fuel in shipping. The shift towards low-emission LNG also be planned as a back-up system for large gas turbine is not only taking place in freight transport, but also in passpower plants.

FILLING STATIONS

Natural gas is gaining importance for energy supply. LNG filling stations are designed primarily for refueling Constant supply systems ensure a completely enger transport.

SUPPLY SYSTEMS



self-sufficient power supply. The entire required power

Peak load systems are designed to compensate for increased production, etc.).

Reserve systems / emergency systems are designed to ensure the continued operation of plants in the event of a power failure or gas supply failure.



BOIL-OFF GAS TREATMENT

ENERGY STORAGE

LNG storage produces boil-off gas, which can be harnessed with our solutions. This boil-off gas can be reliquefied and returned to the LNG tank or converted into electrical energy.

Energy from hydrogen

In times of an oversupply of energy, this excess energy can be stored in the form of hydrogen. In turn, hydrogen can be used as an energy source to cover peak loads. Hydrogen can be used as a fuel in transportation as well.

LAES – Liquid Air Energy Storage

Liquid air is a storage form of excess energy which can be fed back into the supply network at peak load times.

Agriculture

PLANT FERTILIZATION



Plants need carbon dioxide to grow. The enrichment Carbon dioxide is also used for optimal storage of fruit. The carbon dioxide from organic gas plants is often obtained or recycled from various sources, such ty of the products. as factories and combined heat and power plants, breweries or organic gas plants.

PRODUCE STORAGE



ORGANIC CO₂



of the greenhouse atmosphere with carbon dioxide and vegetables in warehouses. The monitoring and utilized. With our technologies it is possible to expromotes this process and increases production. control of the CO₂ concentration as a component of tract the unused carbon dioxide and reprocess it for The carbon dioxide supplied acts as a fertilizer. It is fruit and vegetable storage ensures the optimal quali- other purposes (as fertilizer in greenhouses, food industry). The repurposing and monetization of CO₂ seperated from organic gas and liquid organic methane increases profitability and improves environmental balance.



The liquefaction of organic methane from organic gas plants is an excellent way to store and release energy. The liquefaction process allows organic methane to be stored and transported to the end consumer. This results in new utilization concepts and possibilities to operate an organic gas plant cost-effectively. The environmental balance can be improved by adding organic methane to fossil natural gas. The organic gas can be purified to natural gas quality, in order to be fed into the natural gas network.

PREPARATION OF ORGANIC LNG







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Food and Beverage Industry

Carbon dioxide is odorless and tasteless. These properties make it ideal for use in the food industry. For example as soda for beverages, for the manufacture of dry ice for cooling food and beverages and for food and pharmaceutical quality according to EIGA standard (European Industrial Gases Association) or Coca-Cola standard.

BREWERIES

BOTTLING OF BEVERAGES



Carbon dioxide is produced as raw gas in The recovery of CO₂ from fermentation processes is Today, many foods are packaged in a protective gas collected, cleaned and liquefied.

The processed carbon dioxide is used in the food and beverage industry. Carbonated beverages are more taste-intensive and have a longer shelf life because carbon dioxide prevents the growth of microorganisms.



fermentation processes. With the recovery plants of particularly suitable for the manufacture of food gra- atmosphere. For food manufacturers, this is a way to CRYOTEC Anlagenbau GmbH this raw gas can be de CO₂. Large breweries recover this CO₂ via gas extend their shelf-life without changing their charactescrubber systems.

PACKAGING



ristics or taste.

Various mixtures of nitrogen, carbon dioxide and argon are used as protective gas.



Liquid nitrogen (approx. -196 °C) and carbon dioxide (as dry ice snow approx. -78 °C) are versatile refrigerants and are characterized by their wide performance range. Due to their high cooling energy, they are indispensable especially in the food industry.

COOLING



Odorless and tasteless carbon dioxide and nitrogen are used in the food industry for preservation, cooling and freezing. In order to preserve the taste, appearance, ingredients and quality of foods, they are shock frozen using a special process with cryogenic nitrogen.

The cooling of food, using dry ice from CO₂, offers a considerable benefit over conventional cooling methods. Dry ice in the form of blocks or pellets evaporates completely residue-free and thus does not provide a breeding ground for bacteria. Dry ice is widely used in restaurants and catering to cool food and drinks.

CRYOTEC ANLAGENBAU GMBH

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Further Locations of EPC Group



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